

## **TURRETS**

- (2) Amada AE2510NT
- (1) Amada Aries 245 with Amadan 04PA control
- (1) Amada Pega 367 with 04PC control
- (1) Amada Vipros 357 with 04PC control and 6 shelf load / unload auto storage unit
- (1) Amada Vipros 357 with 04PC control and LA410 load / unload system
- (1) Amada Vipros III 3510 NT with Series 180i-PB control and CL510 cycle loader
- (2) Amada Vipros 357 Queen with Fanuc 18-P control and CL510 cycle loader
- (3) Amada EM2510NT with Fanuc 18-P control
- (2) Amada Coma 557 with 6M control
- (1) Amada Vipros King 358 with Fanuc 18-P control and MPI530 cycle loader
- (1) Amada Apelio 367 with Fanuc 16-L control and CL510 cycle loader
- (1) Vipros Queen 357 with Fanuc 18-P control and CL510 cycle loader
- (1) Amada Pega 358-S 58 with 04-PC control and CL510 cycle loader
- (1) LVD/Strippit Omega 1500 with auto sheet load abd FMS / Parts seperator
- (1) Amada SPH 30 with Amadan SS control
- (1) Rousselle 60 ton 6F punch press
- (1) Bliss 60 ton punch press with coil feed / straightener
- (1) Danly 110 OBI press
- (10) Various presses by Bliss, Loshbough Jordan, V&O Press Company and Thomas ranging from 32 ton to 100 ton capacity
- (3) 200 ton straight side punch presses

## **PUNCH PRESSES**

- (3) 200 ton OBI punch presses
- (1) Aida 300 ton OBI Press with an integrated coil feed and leveling system by Coe Press Equipment
- (2) Aida 150 ton OBI presses
- (1) Komatsu 200 Ton OBI press
- (2) Verson 100 ton OBI presses
- (1) Minster OBI punch press, 60 ton, 6" stroke, 21" x 32" bed
- (1) Amada SPH 30 with Amadan SS control
- (1) Rousselle 60 ton 6F punch press
- (1) Bliss 60 ton punch press with coil feed / straightener
- (1) Danly 110 OBI press
- (10) Various presses by Bliss, Loshbough Jordan, V&O Press Company and Thomas ranging from 32 ton to 100 ton capacity
- (3) 200 ton straight side punch presses

## **LASER/ PUNCH COMBINATION MACHINES**

- (1) Mitsubishi 3015 EX laser with full automation including a 12 shelf storage system & automatic load / unload
- (1) Mitsubishi 3015 NXF fiber laser with full automation including a 12 shelf storage system & automatic load / unload
- (2) Amada Fanuc FO 3015 4000 watt flying-optic laser with load/unload system
- (1) Amada Apelio 367 with Fanuc 16-L control and CL510 cycle loader
- (4) Amada Pulsar 4,000 watt lasers with automatic load / unload
- (2) Amada LCG3015
- (1) Amada LCG 3015 AJ fiber laser

## **FORMING EQUIPMENT**

- (1) HFE M2 1303 PressBreak
- (1) Amada RG-50S pressbrake with NC9-EX control
- (5) Amada RG-50 pressbrake with NC9-EX control
- (2) Amada RG-100 pressbrake with NC9-EXII control
- (1) Amada FBD-1025 pressbrake with NC9-F
- (1) Amada FAB-50 pressbrake with NC9-EXII control
- (1) Amada FAB-80 pressbrake with NC9-EXII control
- (1) Amada FAB-200 pressbrake with NC9-EX
- (1) Diacro 30 ton hydraulic pressbrake
- (1) Amada Astro 100 FaBIII-8025 Bending robot
- (3) Amada RG-80 pressbrake with NC 9 EX II control
- (2) Amada RG-80 pressbrake with NT controls
- (2) Amada RG-125 pressbrake with NC 9 EX II control
- (2) Amada RG-100 pressbrake with NC9-EXII control
- (1) Amada Promacam pressbrake with OP-X control
- (1) Cincinnati mechanical pressbrake with DRC 30" NC controlled backgage
- (1) Milton Equipment Co. Rolls. - 16 ga

## **FINISHING EQUIPMENT**

- (2) Conveyorized powder coat systems with 5 stage wash, dry off and bake ovens.
- (1) S.S. Electropolishing System

## **WELDING EQUIPMENT**

- (1) Amada II040 IV ST Spot Welder
- (2) Sciaky 200 KVIA Spotwelders with chiller and programmable control
- (6) Miller 350P MIG Welders
- (2) Lincoln 225 Square Wave TIG Welder
- (1) Miller 250 MIG Welder
- (2) Miller 251 MIG Welder
- (3) Miller 252 MIG Welder
- (1) Lohrs Suspended 23 KVA Spot Welder
- (1) Lohrs Stationary 75 KVA Spot Welder
- (1) Sciaky 150KVA 3 Phase Spot Welder
- (1) Sciaky 75KVA 3 Phase Spotwelder
- (3) Amada 40ST DC 100 KVA Inverter Controlled Spotwelder
- (3) LTEC 300 AMP TIG
- (2) Miller 300 AMP MIG
- (1) L-Tech 250 AMP MIG
- (2) Panasonic 250 AMP MIG
- (4) Miller 300 AMP TIG: Syncrowave Heliarc Welder W/ Hi Freq. & Chiller
- (3) OTC Daihen DP400 MIG Welder
- (2) Miller Dynasty 350 TIG Welder
- (1) Lincoln 275 Squarewave TIG Welder
- (1) Lincoln 255 Squarewave TIG Welder

## **METROLOGY EQUIPMENT**

(2) Amada Fabrivation 48x48

(1) STARRETT Model RCS4040-24 Coordinate Measuring Machine

(6) 36" x 48" granite surface plates

(2) Glossmeter for paint

(2) electronic coating thickness testers

Misc Digital height gauges to 40"

Misc Digital calipers to 40"

Set of precision squares

(1) set of outside micrometers 1" to 12"

Misc. radius gauges

Angle plates and parallels (various sizes)

Misc Precision levels

Misc Precision bevel protractors

Misc Precision straight edges (various sizes)

Set of depth gauges

Gage block set

Pin gauge sets

Misc. dial indicators