

TURRETS

- (1) AMADA ARIES 245 WITH AMADAN 04PA CONTROL
- (1) AMADA PEGA 367 WITH 04PC CONTROL
- (1) AMADA VIPROS 357 WITH 04PC CONTROL AND 6 SHELF LOAD / UNLOAD AUTO STORAGE UNIT
- (1) AMADA VIPROS 357 WITH 04PC CONTROL AND LA410 LOAD / UNLOAD SYSTEM
- (1) AMADA VIPROS III 3510 NT WITH SERIES 180I-PB CONTROL AND CL510 CYCLE LOADER
- (2) AMADA VIPROS 357 QUEEN WITH FANUC 18-P CONTROL AND CL510 CYCLE LOADER
- (1) AMADA EM2510NT WITH FANUC 18-P CONTROL
- (2) AMADA COMA 557 WITH 6M CONTROL
- (1) AMADA VIPROS KING 358 WITH FANUC 18-P CONTROL AND MP1530 CYCLE LOADER
- (1) VIPROS QUEEN 357 WITH FANUC 18-P CONTROL AND CL510 CYCLE LOADER
- (1) AMADA PEGA 344 WITH 6M CONTROL
- (1) AMADA PEGA 358-S 58 WITH 04-PC CONTROL AND CL510 CYCLE LOADER
- (1) LVD/STRIPPIT OMEGA 1500 WITH AUTO SHEET LOAD ABD FMS / PARTS SEPERATOR

LASER/ PUNCH COMBINATION MACHINES

- (1) AMADA APELIO 367 WITH FANUC 16-L CONTROL AND CL510 CYCLE LOADER

PUNCH PRESSES

- (2) AIDA 150 TON OBI PRESS
- (1) KOMATSU 200 TON OBI PRESS
- (2) VERSOH 100 TON OBI PRESS
- (1) MINSTER OBI PUNCH PRESS, 60 TON, 6" STROKE, 21" X 32" BED
- (1) AMADA SPH 30 WITH AMADAN SS CONTROL
- (1) ROUSSELLE 60 TON 6F PUNCH PRESS
- (1) BLISS 60 TON PUNCH PRESS WITH COIL FEED / STRAIGHTENER
- (1) AIDA 300 TON OBI PRESS WITH AN INTEGRATED COIL FEED AND LEVELING SYSTEM BY COE PRESS EQUIPMENT
- (1) DANLY 110 OBI PRESS
- (10) VARIOUS PRESSES BY BLISS, LOSHBOUGH JORDAN, V&O PRESS COMPANY AND THOMAS RANGING FROM 32 TON TO 100 TON CAPACITY
- (3) 200 TON OBI PUNCH PRESS

FORMING EQUIPMENT

- (1) AMADA RG-50S PRESSBRAKE WITH NC9-EX CONTROL
- (3) AMADA RG-50 PRESSBRAKE WITH NC9-EX CONTROL
- (2) AMADA RG-100 PRESSBRAKE WITH NC9-EXII CONTROL
- (1) AMADA FBD-1025 PRESSBRAKE WITH NC9-F
- (1) AMADA FAB-50 PRESSBRAKE WITH NC9-EXII CONTROL
- (1) AMADA FAB-80 PRESSBRAKE WITH NC9-EXII CONTROL
- (1) AMADA FAB-200 PRESSBRAKE WITH NC9-EX
- (1) DIACRO 30 TON HYDRAULIC PRESSBRAKE
- (1) AMADA ASTRO 100 FABIII-8025 BENDING ROBOT
- (3) AMADA RG-80 PRESSBRAKE WITH NC 9 EX II CONTROL
- (2) AMADA RG-125 PRESSBRAKE WITH NC 9 EX II CONTROL
- (2) AMADA RG-100 PRESSBRAKE WITH NC9-EXII CONTROL
- (1) AMADA PROMACAM PRESSBRAKE WITH OP-X CONTROL
- (1) CINCINNATI MECHANICAL PRESSBRAKE WITH DRC 30" NC CONTROLLED BACKGAGE
- (1) ERSON MECHANICAL PRESSBRAKE WITH NC CONTROLLED BACKGAGE
- (1) MILTON EQUIPMENT CO. ROLLS. - 16 GA X 48" INITIAL PINCH POWERED
- (1) FAMAR, ITALIAN ROLLS MODEL #: A314-204 9 GA X 72" INITIAL PINCH POWERED
- (1) ROUND0 6' X 10 GA BEND ROLL

METROLOGY EQUIPMENT

- (1) STARRETT MODEL RCS4040-24 COORDINATE MEASURING MACHINE.
- (4) 36" X 48" GRANITE SURFACE PLATES.
- (1) GLOSSMETER FOR PAINT.
- (2) ELECTRONIC COATING THICKNESS TESTERS.
MISC DIGITAL HEIGHT GAUGES TO 40".
MISC DIGITAL CALIPERS TO 40".
SET OF PRECISION SQUARES.
- (1) SET OF OUTSIDE MICROMETERS 1" TO 12".
MISC. RADIUS GAUGES.
ANGLE PLATES AND PARALLELS (VARIOUS SIZES).
MISC PRECISION LEVELS.

(Metrology equipment list continued on the following page)

METROLOGY EQUIPMENT *(continued from previous page)*

- MISC PRECISION BEVEL PROTRACTORS.
- MISC PRECISION STRAIGHT EDGES (VARIOUS SIZES).
- SET OF DEPTH GAUGES.
- GAGE BLOCK SET.
- PIN GAUGE SETS.
- MISC. DIAL INDICATORS.

LASER

- (2) AMADA FANUC FO 3015 4000 WATT FLYING-OPTIC LASER WITH LOAD/UNLOAD SYSTEM

WELDING EQUIPMENT

- (1) MOTOMAN ROBOT WORK CELL WITH 2 SK6: 6 AXIS ROBOTS, 460 AMP WELDERS
- (2) SCIAKY 200 KVA SPOTWELDERS WITH CHILLER AND PROGRAMMABLE CONTROL
- (4) MILLER 250 MIG WELDERS
- (2) LINCOLN 225 SQUARE WAVE TIG WELDERS
- (1) MILLER 250 MIG WELDER
- (1) LOHRS SUSPENDED 23 KVA SPOT WELDER
- (1) LOHRS STATIONARY 75 KVA SPOT WELDER
- (1) SCIAKY 150KVA 3 PHASE SPOT WELDER
- (1) SCIAKY 75KVA 3 PHASE SPOTWELDER
- (2) AMADA 40ST DC 100 KVA INVERTER CONTROLLED SPOTWELDER
- (3) LTEC 300 AMP TIG
- (1) MILLER 300 AMP MIG
- (1) L-TECH 250 AMP MIG
- (2) PANASONIC 250 AMP MIG
- (1) MILLER 300 AMP TIG: SYNCROWAVE HELIARC WELDER W/ HI FREQ. & CHILLER
- (1) ROUND0 6' X 10 GA BEND ROLL

FINISHING EQUIPMENT

- (2) CONVEYORIZED POWDER COAT SYSTEMS WITH 3 STAGE WASH, DRY OFF AND BAKE OVENS.